

Work Order ID 77516

Monday, December 12, 2011 10:23:41 AM

77516

Page 1

Item ID: D205-523-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli Rappel, 500lb
 Start Date: 12/12/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 12/13/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference: DISSASSEMBLE

Approvals: Process Plan: *MF* Date: *11-12-12* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DS19301	Rev A								

150 0.00

150

Packaging

Memo

0.00

Packaging

PULL FROM STOCK D205-523-013
 X 1 B 71345

REMOVE D205-523-043 FROM KIT AND GIVE TO GA TO DISSASSEMBLE

PUT HARWARE FROM D205-523-013 BACK INTO STOCK UNDER
 ORIGINAL BATCH

D2224 X 1 B *50879*
 D2229 X 1 B *50875*
 AN5-14A X 4 B *115374*
 MS21042L5 X 4 B *116548*
 NAS1149D0563J X 8 B *118200*

11/12/12

Work Order ID 77516

Monday, December 12, 2011 10:23:41 AM

77516

Page 2

Item ID: D205-523-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Heli Rappel, 500lb

Stop ***NS2***

Start Date: 12/12/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/13/2011 Req'd Qty: 1.00

1

Customer:

Reference: DISSASSEMBLE

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

0.00

160

Small Fab

Small Fab

Memo

DISSASSEMBLE D205-523-043

REMOVE STUD FITTINGS AND DISCARD HARWARE AND DECALS

PUT BACK INTO STOCK UNDER ORIGINAL BATCH NUMBER

D3011-1 X 1 B

33116 X 2 B

0.00

170

0.00

170

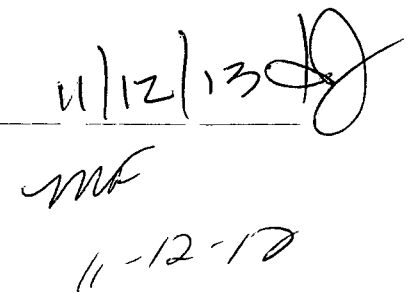
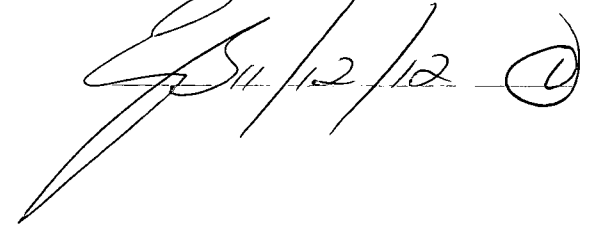
QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00



Picklist Print

Monday, December 12, 2011 10:23:40 AM

Page 1

Work Order ID: 77516

Parent Item: D205-523-013

Parent Item Name: Heli Rappel, 500lb

Start Date: 12/12/2011

Required Date: 12/13/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP B02.04.04Updated Drawing and Added Inspection Level 2ISM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
33116 Stud Fitting		Purchased	No				Each	10.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST401		10							
				119784		10							
AN5-14A Bolt		Purchased	No				Each	44.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST338		44							
				119127		44							
D2224 Rappel Anchor		Manufactured	No				Each	9.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST489		9							
				50878		9							
D2229 Doubler		Manufactured	No				Each	28.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST009		28							
				55316		28							
D3011-1 Rappel		Manufactured	No				Each	0.0000					

M1124778

M115374

-1

1 2x
B50875

B69612⁻¹

Picklist Print

Monday, December 12, 2011 10:23:40 AM

Page 2

Work Order ID: 77516

Parent Item: D205-523-013

Parent Item Name: Heli Rappel, 500lb

Start Date: 12/12/2011

Required Date: 12/13/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

Each

2,180.0000

-4

Nut

Location

Loc Qty

Loc Code

ST300

680

116105

5

116548

43

117611

52

118179

496

118910

84

ST518

1500

119109

1500

NAS1149D0563J

Purchased

No

Each

5,557.0000

-8

Washer

Location

Loc Qty

Loc Code

ST296

2000

119546

2000

ST298

3557

118206

1557

118614

1000

119717

1000

Picklist Print

Tuesday, June 28, 2011 1:29:42 PM

Page 1

Work Order ID: 71345

Parent Item: D205-523-013

Parent Item Name: Heli Rappel, 500lb



ATNCEONTITZ
Start Date: 6/28/2011
Start Qty: 4.00

Required Date: 7/8/2011
Required Qty: 4.00

Comments: IPP B02.04.04 Updated Drawing and Added Inspection Level 21 SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-523-043 Slide Bar Assembly		Manufactured	No			110	Each	0.0000	1	4			
D2224 Rappel Anchor		Manufactured	No			110	Each	21.0000	1	4			
<div>Location</div> <div>ST489</div> <div>50878</div> <div>Loc Qty</div> <div>21</div> <div>21</div> <div>Loc Code</div>													
D2229 Doubler		Manufactured	No			110	Each	48.0000	2	8			
<div>Location</div> <div>ST009</div> <div>50875</div> <div>55316</div> <div>Loc Qty</div> <div>48</div> <div>12</div> <div>36</div> <div>Loc Code</div>													
ANS-14A Bolt		Purchased	No			110	Each	74.0000	4	16			
<div>Location</div> <div>ST338</div> <div>115374</div> <div>Loc Qty</div> <div>74</div> <div>74</div> <div>Loc Code</div>													

71346 11/8/10

4

0

11/7/2011 (40)

16

Picklist Print

Tuesday, June 28, 2011 1:29:42 PM

Page 2

Work Order ID: 71345

Parent Item: D205-523-013

Parent Item Name: Heli Rappel, 500lb



Start Date: 6/28/2011

Required Date: 7/8/2011

Start Qty: 4.00

Required Qty: 4.00

MS21042L5

Purchased

No

110

Each

969.0000

4

16



Nut

Location

Loc Qty

Loc Code

ST300

969

116105

11

116548

260

117441

498

117591

100

117611

100

AN960JD516

NAS1149D0563J

Purchased

No

110

Each

0.0000

8

32



Washer

10

M118206 11/7/22 SPK

Tuesday, June 28, 2011 1:29:42 PM

Shop Packet Print

Page 2

Picklist Print

Tuesday, June 28, 2011 1:30:05 PM

Work Order ID: 71346

Parent Item: D205-523-043

Parent Item Name: Slide Bar Assembly



Start Date: 6/28/2011

Start Qty: 4.00

Required Date: 7/8/2011

Required Qty: 4.00

REFERENCE ONLY

Page 1

Comments: IPP B002.04.04 Updated Drawing and Added Inspection Level 21 SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3011-1 		Manufactured	No			110	Each	0.0000	1	4			
Rappel AN960JD616L 		Purchased	No			110	Each	67.0000	2	8			
Washer													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST347		67							
				111819		67							
MS21042L6 		Purchased	No			110	Each	341.0000	2	8			
Nut													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST300		341							
				117343		41							
				117677		200							
				118078		100							
33116 		Purchased	No			110	Each	10.0000	2	8			
Stud Fitting													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST401		10							
				112477		10							

B69692

(4x)

8/5/08/10

8/5/08/10

8/5/08/10

8/5/08/10

8/5/08/10

8/5/08/10

Picklist Print

Tuesday, June 28, 2011 1:30:05 PM

Page 2

Work Order ID: 71346

Parent Item: D205-523-043

Parent Item Name: Slide Bar Assembly

Start Date: 6/28/2011

Required Date: 7/8/2011

Start Qty: 4.00

Required Qty: 4.00

D3012-1

Manufactured No

110 Each

7.0000

2



Decal

Location

Loc Qty

Loc Code

ST028

7

63194

2

69693

5



8
6/28/10

B72013 (5x)

D3012-3

Manufactured No

110 Each

7.0000

2



Decal

Location

Loc Qty

Loc Code

ST028

7

69695

7



8
6/28/10

B72014 (5x)

D3012-5

Manufactured No

110 Each

6.0000

2



Decal

Location

Loc Qty

Loc Code

ST028

6

69694

6



8
6/28/10

B72015 (6x)

Tuesday, June 28, 2011 1:30:05 PM

Shop Packet Print

Page 2